

# Technical Data Sheet

## Product Description

### FM S-PVC 65A

**S65A** is a rigid porous Suspension- Poly Vinyl Chloride or uPVC. With high bulk density and without additives or plasticizers. It is recommended for rigid profile, sheet and pipe extrusion. S65A can be converted into moulding compounds with the usual additives by standard mixing techniques. Mixtures containing S65A fuse rapidly and can be extruded at high output rates. Its main applications are rigid and semi rigid products such as: Rigid profiles, pipes and sheets e.g. window and door frames, drainage/ sewer/ water pipes and other construction materials.

<b>Characteristic</b>	<b>Typical Value</b>	<b>Unit</b>	<b>Test Method</b>
<i>K-Value</i>	65±1	g/cm <sup>3</sup>	ISO 1628-2
<i>Viscosity number</i>	101-109	ml/g	ISO 1628-2
<i>Bulk density</i>	550-610	g/l	ISO 60
<i>Sieve analysis</i>	-	-	-
<i>&gt;63 µm</i>	95-100	%	ISO 4610
<i>&gt;250 µm</i>	0-1	%	ISO 4610
<i>Retained on 0.4 mm sieve</i>	< 1	%	ISO 4610
<i>Porosity (plasticizer absorption)</i>	19-25	% wt	ISO 4608
<i>Volatile matter</i>	< 0.3	%	ISO 1269
<i>Flowability (10mm nozzle)</i>	≤ 25	s/150g	ISO 6168
<i>Residual VCM</i>	≤ 1	PPM	ISO 6401
<i>Dark resin particles</i>	≤ 20	Count/250g	Vinnolit F5
<i>Fish eyes</i>	≤ 20	Counts/25cm <sup>2</sup>	Vinnolit H1
<i>Sulfate ash</i>	< 0.1	wt%	ISO 3451-1

Notes: Values shown are averages and are not to be considered as product specification. These values may shift slightly as additional data is accumulated. - ISO test methods are the latest under the society's current procedures.

## *Production*

The monomer feedstocks used in production are registered with REACH, the polymers are exempted from REACH registration according to REACH article 2 (9.).

## *Handling, Health & Safety*

Ensure proper ventilation of the work environment to minimize health and safety hazards from fine particles. Ensure machinery and equipment is properly grounded to prevent sparks that can ignite dust. Molten polymers will cause thermal injuries to organic matter please ensure safety glasses and appropriate safety apparel is worn.

## *Packing & Storage Conditions*

The product is supplied in 25 kg bags on 1375 kg pallets or 1100 kg big bags. For certain destinations dry bulk deliveries are possible using a Dry Bulk Liner for 20ft and 40ft containers. The material should be stored dry and away from direct or indirect sources of heat. Please consult the safety data sheet for information about the safety precautions necessary for transport, storage, blending and processing.



Bultweg 11  
8346 KA De Bult  
The Netherlands

Broekslagen 6  
8331 TJ Steenwijk  
The Netherlands

F: +31 521 52 20 84  
T: +31 521 52 00 41

[www.fmplastics.nl](http://www.fmplastics.nl)  
[info@fmplastics.nl](mailto:info@fmplastics.nl)